





# Integral Solutions for the Oil and Gas Industry

Headquartered in Houston, Texas, **Duxaoil Texas LLC** (Duxaoil) is a subsidiary of the **Duralitte Group** in the US, and serves the North America, Central America, and Persian Gulf (Dubai) regions.

As a central hub for distribution and a state-of-the-art machine shop, Duxaoil provides the product lines of its parent manufacturing facilities, **Duralitte Argentina** and **Duralitte Brazil**, enabling customers access to world-class, high-quality products.

Backed by quality certifications, Duxaoil, Duralitte Argentina, and Duralitte Brazil have earned a reputation for producing products of unparalleled quality that are recognized globally.

COMMERCIAL PARTNERS













# Frac Plug - Single Slip

# FANGIO Silver

#### **Product Overview**

Our plugs are manufactured to order and designed based upon the characteristics of each well- specifically chloride ion content, temperature, pressure, and working time.

#### **Features**

- Large bore ID, 50%-80% larger than conventional.
- Small dissolvable element, 90% smaller than conventional.
- Compact design with anti-presetting feature.
- Shorter length allowed to be run in deformed casing.
- Small in size for quicker dissolution and less debris.

#### **Operation Conditions**

- Casing Diameter: 3.5-5.5"
- Temperature: 30–180°C
- Salinity: 100-40,000 ppm
- Acidic environments (corrosion resistance testing required)
- High pressure and temperature conditions
- Static time before fracture: 12–18 hours
- Recommended pumping rate: 1.5–3 m³/min (max. 4 m³/min)
- Dissolution time: Begins after 24 hours
- Compatibility: Compatible with Baker installation tools (no adapter required)

#### **Technical Specifications**

| Model             | 5" - 21.4# (101.6-104.8 mm.)              | Part N°                | FP-5-21,4-95,3-50-120-10ksi |
|-------------------|---|------------------------|-----------------------------|
| Max OD            | 3.752" (95.3 mm.)                         | Min. ID                | 1.969" (50mm)               |
| Casing            | 5" - 21.4#                                | Temperature Rating     | 248-356 °F (120-180 °C)     |
| Material          | Dissolvable Magnesium - Aluminum Alloy    | Length                 | 12.48" (317 mm.)            |
| Surface Treatment | Surfaced is treated and coated (optional) | Holding Pressure up to | 24 hrs.                     |
| Pressure Rate     | 10.000 Psi                                | Ball Size              | 2.5" (63.5 mm.)             |
| Setting Tool      | BAKER #10                                 | Number of Teeth        | 24                          |



FANGIO Silver

More Frac Plugs info?

Read QR code or visit:

www.duxaoil.com

# Dual-Slip Dissolvable Frac Plug

# FANGIO Silver

#### **Product Overview**

The dual-slip fully dissolvable bridge plug is designed for temporary sealing during staged fracturing of oil and gas wells, and it can rapidly dissolve in well fluids after its use.

#### **Features**

- Simple structure and stable performance.
- ■The body, sealing rubber sleeve, slips, and sealing balls are all dissolvable.
- Saves construction time and effectively reduces the development cost of oil and gas wells.
- Suitable for different well depths, no drilling or grinding is not required after construction.
- Dissolution time can be set according to customer requirements.

#### **Technical Specifications**

| Casing Size             | 5 in, 21.4 lb/ft ~ 24.1 lb/ft             |  |  |
|-------------------------|---|--|--|
| Corresponding Casing ID | φ101.6 mm ~ φ104.8 mm                     |  |  |
| Dissolution Medium      | Fresh water or high mineralization medium |  |  |
| Main Body Material      | Magnesium alloy                           |  |  |
| Sealing Material        | Dissolvable rubber                        |  |  |
| Outer Diameter          | Ф93 mm (3.661 in)                         |  |  |
| Inner Diameter          | Ф35 mm (1.378 in)                         |  |  |
| Overall Length          | 400 mm (15.75 in)                         |  |  |
| Dissolvable Ball        | Ф50 mm (2 in)                             |  |  |
| Pressure Rating         | 70 MPa (10,000 psi)                       |  |  |
| Temperature Rating      | 150 °C (302 °F)                           |  |  |





FANGIO Silver LINE Arrow

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# Ultrashort Dissolvable Frac Plug

#### FANGIO Silver LINE Arrow

#### **Product Overview**

The ultrashort dissolvable frac plug provides reliable zonal isolation during hydraulic fracturing.

A compact all-metal design puts less material in the well, while the ductile metal sealing technology eliminates leak paths.

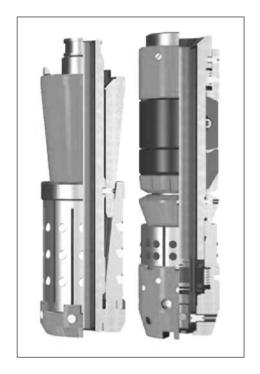
Geometric sections are optimized for predictable dissolution, eliminating mill times.

#### **Features**

- Full metal seal to ensure no leaks.
- Large bore and short length reduces material.
- Interlocking slip design to resist backflow.
- Predictive Dissolution in both fresh and saltwater.
- Ball Drop or Ball in Place Operation.
- Coating available for high temperature and high salinity environments.

#### **Technical Specifications**

| Maximum OD                              | 3,740"     | 95 mm      |  |
|---|------------|------------|--|
| Minimun OD                              | 1,57"      | 40 mm      |  |
| Ball Size                               | 2,00"      | 50.8 mm    |  |
| Overall Length                          | 9,37"      | 238 mm     |  |
| Temperature Range                       | 248-300 °F | 120-150 °C |  |
| Pressure Rating for V6-R, V6, V5-R & V5 | 10.000 Psi | 69 Mpa     |  |
| Setting Tool                            | Baker #10  |            |  |



| Casing OD | Casing Weight      | MAX OD |           | MIN OD |          | Temp. Rating                                | Pressure Rating |
|-----------|--------------------|--------|-----------|--------|----------|---|-----------------|
| 5"        | 21.4 - 24.1 Lbs/ft | 3.70"  | 95.00 mm  | 1.57"  | 40.0 mm  | 86 - 122 °F<br>122 - 176 °F<br>176 - 248 °F |                 |
|           | 17 - 20 Lbs/ft     | 4.33"  | 110.00 mm | 2.13"  | 30 122 1 |   |                 |
| 5 1/2"    | 20 - 23 Lbs/ft     | 4.25"  | 108.00 mm | 2.13"  | 53.9 mm  |   | 10.000 Psi      |
| ,,_       | 23 - 26.8 Lbs/ft   | 4.13"  | 105.00 mm | 2.00"  | 50.8 mm  | 248 - 300 °F                                |                 |
|           | 26.8 - 29.7 Lbs/ft | 4.06"  | 103.00 mm | 2.00"  | 50.8 mm  |   |                 |

# Slim Dissolvable Frac Plug

# FANGIO Silver

#### **Product Overview**

Fracture plug made of 100% soluble alloy, designed for completion operations in diameter-restricted wells.

Its compact design allows for efficient installation without the need for subsequent recovery, as it dissolves under controlled conditions.

We can supply casing plugs with deformation with 88mm OD, applicable to casing from 5"-21.4mm to 5.5"-23mm and pressure rating of 7250 PSI.







#### **Technical Specifications**

| Model             | 5" - 21.4mm SLIM                     | Part No                   | FPS-5-21.4-88-50-120-7.25Ksi |
|-------------------|--------------------------------------|---------------------------|------------------------------|
| Max. OD           | 3.464" (88mm)                        | Min. ID                   | 1.969" (50mm                 |
| Casing            | 5"21.4#                              | <b>Temperature Rating</b> | 248-356°F (120-180           |
| Material          | Dissolvable Magnesium-Aluminum alloy | Length                    | 12.48" (317mm)               |
| Surface Treatment | (Optional                            | Holding Pressure Up to    | 24hrs                        |
| Pressure Rate     | 7,250 Psi                            | Downflow velocity         | 1.5-3 (m <sub>3</sub> /min)  |
| Setting Tool      | BAKER #10                            | Ball Size                 | 2.5" (63.5mm                 |



# Composite Frac Plug



Read OR code for more info

#### **Product Overview**

The composite frac plug is run into the wellbore and actuated via hydraulic pressure or mechanical forces. This compresses the slip and cone assembly, forcing the slips outward to bite into the casing wall.

The elastomeric seal element is also compressed to create a tight seal. Differential pressure across the plug further enhances the gripping force and sealing performance.

After fracturing, the plugs are milled out from top to bottom using a rotational milling BHA.

The composite materials quickly disintegrate into small cuttings that can circulate easily out of the hole.

#### Benefits

- Withstands high pressures and temperatures.
- Strong gripping force without slippage.
- Composite construction mills out rapidly.
- Minimal debris for easy cleanup.
- Enables faster multistage operations.

#### **Features**

- Available in 3-1/2",4",4-1/2",5",5-1/2"& 7"
- Consistent drill times of 5-15 minutes or less.
- The setting sleeve and shear adapter are designed to run on any wireline setting tool or tubing-run hydraulic setting tool, with Baker #10,and Baker #20 connections.
- Can be drilled out using conventional rigid tubing or coiled tubing.



#### Feature of Composite Material

High strength and stiffness: Composite materials have a very high strength-to-weight ratio and stiffness-to-weight ratio, enabling them to wit stand high pressure and temperature.

Corrosion resistance: Composite materials are resistant to corrosion, making them suitable for harsh environments such as oil and gas wells.

Lightweight: Composite materials are lighter than traditional metallic materials, making them easier to transport and install.

#### **Applications**

- Plug-and-perf operations in Multistage fracturing in horizontal wells.
- Zonal isolation for production.
- Horizontal, deviated and vertical well bores.
- High pressure/high temperature environments.

#### **Technical Specifications**

|                 | Casing                       | Composite Frac Plug |                     |                   |               |                 |
|-----------------|------------------------------|---------------------|---------------------|-------------------|---------------|-----------------|
| Size   In. (mm) | Weight Range   lb/ft (kg/m)  | Max 0.D.   In. (mm) | Min I.D.   In. (mm) | Length   In. (mm) | Temp. Rating  | Pressure Rating |
| 4 1/2" (114.30) | 13.5 - 15.1 (20.09 - 22.47)  | 3.500 (89.00)       | 1000 (25.4)         | 19.700 (500.00)   |               |                 |
| 4 1/2" (114.30) | 11.6 - 13.5 (17.26 - 20.09)  | 3.540 (90.00)       | 1000 (25.4)         | 20.000 (510.00)   |               |                 |
| 5" (127.00)     | 18.0 - 21.4 (26.78 - 31.84)  | 3.740 (95.00)       | 1000 (25.4)         | 21.600 (550.00)   | 20005 15000   | 10.000 psi      |
| 5 1/2" (139.70) | 23.0 - 26.0 (34.22 - 38.69)  | 4.210 (107.00)      | 1.300 (33.00)       | 25.600 (650.00)   | 300°F - 150°C | 68,9 MPa        |
| 5 1/2" (139.70) | 17.00 - 23.00 (25.3 - 34.22) | 4.290 (109.00)      | 1000 (25.4)         | 25.600 (650.00)   |               |                 |
| 7" (177.80)     | 20.0 - 32.0 (29.76 - 47.62)  | 5.709 (145.00)      | 1.970 (50.00)       | 29.527 (750.00)   |               |                 |

# **SURICATA™ Plunger Lift Controller**

The Next Generation of Plunger Lift Control

Maximize production. Minimize downtime. Built for today's toughest wells.



Read QR code for more info

#### **Smarter Solutions for Artificial Lift**

Oil and gas operators face constant challenges: declining well efficiency, liquid loading, high lifting costs, and costly downtime.

SURICATA™ is the answer.

**SURICATA**™ combines advanced control intelligence with rugged field reliability to deliver a **new standard in plunger lift automation**.

#### Why SURICATA™?

Unlike conventional controllers, SURICATA™ doesn't just react—it **adapts.** Its intelligent algorithms monitor real-time well conditions, optimizing plunger lift cycles to keep wells flowing smoothly and profitably.

#### **Key Benefits**

- Boosts Efficiency: Increases gas and liquid production through optimized cycle timing.
- Minimizes Downtime: Prevents stalls, slugging, and unnecessary shut-ins.
- Proven Reliability: Built to thrive in the most demanding environments.

#### Operator-Friendly: Simple interface, fast setup, and seamless field deployment.

Cost-Effective: Reduces interventions, extends equipment life, and lowers OPEX.

# SURICATA

#### **Technology That Works for You**

**SURICATA**<sup>™</sup> merges **rugged hardware** with **intelligent software** for unmatched field performance.

- Plug-and-Play Integration: Compatible with existing plunger lift infrastructure.
- Data-Driven Insights: Provides actionable information to enhance field decisions.

#### **Features and Benefits:**

- Adaptive Algorithms: Automatically adjust to changing reservoir conditions.
- Rugged Construction: Resistant to high pressure, corrosion, and temperature extremes.
- Remote Connectivity: Monitor, diagnose, and control operations from anywhere.

#### Where SURICATA™ Excels:

**SURICATA™** is purpose-built for the challenges that matter most:

- Horizontal Shale Wells: Tackles liquid loading in unconventional plays.
- Mature Gas Fields: Maximizes recovery while minimizing OPEX.
- **Remote Locations:** Ensures reliability where field access is limited.

#### **Your Competitive Advantage**

With **SURICATA™**, you're not just buying a controller, you're investing in production assurance.

Reduce downtime. Increase production. Secure your advantage.

#### Get in touch

Experience the difference of **SURICATA™**. Contact us today to see how **Duxaoil c**an optimize your plunger lift operations.



# Smart Hydraulic Controller - Model "ESD-211"

Ensure Security. Optimize Operations. Reduce Overhead.



Read QR code for more info

#### **Key Features**

- **Self-Contained:** Includes battery, charger, regulator, and hydraulic fluid for free.
- **Extensive Data Logging:** Stores 5 years of minute-by-minute data and events for a complete well history.
- **Zero Discharge:** An environmentally friendly design with no hydraulic fluid vented to the atmosphere.
- **SCADA Compatible:** Integrates seamlessly with existing remote systems, adapting automatically to 4-36 VDC commands.
- **SIL2 Approved:** Guarantees security and peace of mind.
- **Dual Pressure Monitoring:** Simultaneously senses and controls flowline and well pressures with independent set points.
- **Smart Automation:** Automatically operates based on user-defined hi-low pressure triggers.
- Intuitive HMI: User-friendly 7" touch screen for easy onsite operation, configuration, and data viewing.
- Fast Response: Provides a quick closing speed of just 3.3 seconds, protecting people, installations, and the environment.

#### **Applications**

- Emergency Shutdown Valves (ESDV)
- Surface Safety Valves (SSV)
- Any single-effect actuator flowline valves

#### Benefits at a glance

- Ouick Installation: Under 2 hours.
- **Prevents Washout:** Automatic pressure compensation protects the valve trim.
- Reduces Downtime: Avoids production loss from unexpected closures.
- FREE Data Analysis: Upload and analyze historical data on a dedicated website.

The **ESD-211** is a state-of-the-art, SIL2-approved Smart Hydraulic Controller.

Designed for critical safety, it provides automatic and remote emergency shutdown capabilities for oil and gas wells.

Its compact, all-in-one design and intuitive touchscreen HMI make it simple to install and operate.





Smart Hydraulic Controller - Model "ESD 211" Main Screen

# Sucker Rod Couplings

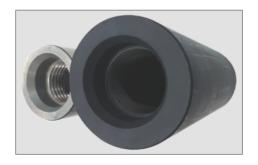
**Duxaoil** manufactures sucker rod couplings with quality materials under the requirements of API 11B.

The couplings are manufactured in several diameters ranging from 3/4" to 1" and in grades SM and DES according to API 11B.

**Duxaoil** uses API standard materials, CNC technology and the latest generation toolkit.

Each single product in controlled with certified gauges to assure dimensional attributes.



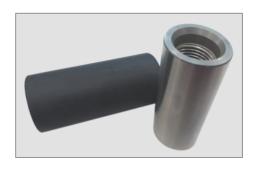


| T class |       |                    |                    |            |  |  |  |
|---------|-------|--------------------|--------------------|------------|--|--|--|
| size    | class | internal finishing | external finishing | weight kg. |  |  |  |
| 3/4"    | Т     | phosphate          | phosphate          | 0.650      |  |  |  |
| 7/8"    | Т     | phosphate          | phosphate          | 0.800      |  |  |  |
| 1"      | T     | phosphate          | phosphate          | 0.880      |  |  |  |

**Duxaoil** T class couplings are used for services from medium to low requirements.

These couplings are made with tensile strength and fatigue resistance according to API requirements.

The couplings are produced in mills CNC lathes, with special emphasis on the surface finishing of the threads in order to increase the fatigue life by not cutting the fibers of the base material.



|      |       |      | SM class           |                    |            |
|------|-------|------|--------------------|--------------------|------------|
| size | class | type | internal finishing | external finishing | weight kg. |
| 3/4" | SM    | FS   | phosphate          | spray metal        | 0.650      |
| 7/8" | SM    | FS   | phosphate          | spray metal        | 0.800      |
| 1"   | SM    | SH   | phosphate          | spray metal        | 0.880      |

The SM coupling was specially developed for highly corrosive environments. The coupling is made with steel of class T, so that it has the same mechanical properties in terms of tensile strength and fatigue.

SM class has a nickel-chromium outer coating with a minimum thickness of 200 microns, thermally fused to the braked, confers a hardness ranging from 58 to 62 HRC, which increases wear resistance and increases corrosion resistance.

The outer surface is rectified according to API roughness values.



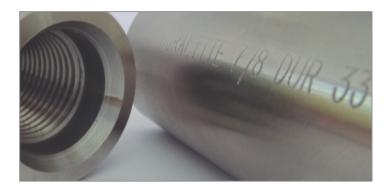
#### stainless steel sucker rod coupling 330/331 series



When resistance to stress-corrosion cracking in higher than efficiency of carbon steel couplings, **Duxaoil** developed *Durinox* couplings.

Couplings are manufactured with austenitic stainless steel with high levels of nickel and titanium based on AISI 321 in order to increase resistance to corrosion by chemical agents on parts under tension efforts

| DUR 330 models |      |       |         |                    |                    |            |  |
|----------------|------|-------|---------|--------------------|--------------------|------------|--|
| product        | size | class | type    | internal finishing | external finishing | weight kg. |  |
| coupling       | 3/4" | Т     | DUR 330 | phosphate          | NA                 | 0.650      |  |
| coupling       | 7/8" | Т     | DUR 330 | phosphate          | NA                 | 0.800      |  |
| coupling       | 1"   | Т     | DUR 330 | phosphate          | NA                 | 0.880      |  |



BB DUR 330 couplings are manufactured in stainless steel reaching tensile strengths values higher than 665 MPa and with a low-hardness (less than 200 Brinell) wich decreases the wear of the tubing.

DUR 330 model couplings are recommended for wells under extreme corrosion conditions.

|        | minimum rupture stress |     |  |  |
|--------|------------------------|-----|--|--|
| degree | psi                    | mpa |  |  |
| T      | 115.000                | 793 |  |  |

|         | minimum rupture stress |     |  |  |  |
|---------|------------------------|-----|--|--|--|
| degree  | psi                    | mpa |  |  |  |
| DUR 330 | 114.000                | 790 |  |  |  |

| DUR 331 models |      |       |         |                    |                    |            |  |
|----------------|------|-------|---------|--------------------|--------------------|------------|--|
| product        | size | class | type    | internal finishing | external finishing | weight kg. |  |
| coupling       | 3/4" | SM    | DUR 331 | phosphate          | rectified          | 0.650      |  |
| coupling       | 7/8" | SM    | DUR 331 | phosphate          | rectified          | 0.800      |  |
| coupling       | 1"   | SM    | DUR 331 | phosphate          | rectified          | 0.880      |  |



DUR 331 model couplings offer the same mechanical and constructive characteristics as the DUR 330 model in steel with sprayed metal application.

|        | minimum rupture stress |     |  |  |
|--------|------------------------|-----|--|--|
| degree | psi                    | mpa |  |  |
| SM     | 115.000                | 793 |  |  |

|         | minimum rupture stress |     |  |  |
|---------|------------------------|-----|--|--|
| degree  | psi                    | mpa |  |  |
| DUR 331 | 114.000                | 790 |  |  |

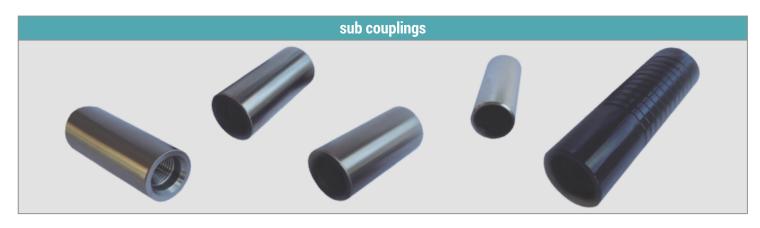
| DES class  |      |    |    |           |           |       |
|--|------|----|----|-----------|-----------|-------|
| product size class type internal finishing external finishing we |      |    |    |           |           |       |
|  | 3/4" | HD | FS | phosphate | phosphate | 0.650 |
| coupling   | 7/8" | HD | FS | phosphate | phosphate | 0.800 |
|  | 1"   | HD | SH | phosphate | phosphate | 0.880 |

When the need of resistance exceeds the class T couplings, Duralitte has developed the DES class couplings.

These coupling are made of special steel, to increase the fluence up to values 980 Mpa and to increase fatigue resistance.

These coupling are recommended for deep wells extraction.

|          |             |       | polished rod couplings |                    |            |
|----------|-------------|-------|------------------------|--------------------|------------|
| product  | size        | class | internal finishing     | external finishing | weight kg. |
| counling | 1 1/4" X 1" | Т     | phosphate              | phosphate          | 0.570      |
| coupling | 1 1/4" X 1" | Т     | phosphate              | phosphate          | 0.880      |



| product      | size        | class | type | internal finishing | external finishing | weight kg. |
|--------------|-------------|-------|------|--------------------|--------------------|------------|
|              | 1" x 3/4"   | T     | SH   | phosphate          | phosphate          | 1.15       |
| sub coupling | 1" x 7/8"   | T     | SH   | phosphate          | phosphate          | 1.10       |
|              | 7/8" x 3/4" | T     | FS   | phosphate          | phosphate          | 0.83       |
|              | 1" x 3/4"   | HD    | SH   | phosphate          | phosphate          | 1.15       |
| sub coupling | 1" x 7/8"   | HD    | SH   | phosphate          | phosphate          | 1.10       |
|              | 7/8" x 3/4" | HD    | FS   | phosphate          | phosphate          | 0.83       |
|              | 1" x 3/4"   | SM    | SH   | phosphate          | spray metal        | 1.15       |
| sub coupling | 1" x 7/8"   | SM    | SH   | phosphate          | spray metal        | 1.10       |
|              | 7/8" x 3/4" | SM    | FS   | phosphate          | spray metal        | 0.83       |



|          | ISO 119     | 60 / API 5CT       |            |
|----------|-------------|--------------------|------------|
|          | size & weig | ht of API coupling |            |
| diameter | thread type | size (OD*L) mm     | weigth Kg. |
| 2 3/8"   | NUE         | 73.02 x 107.95     | 1.28       |
| 2 3/8"   | EUE         | 77.80 x 123.82     | 1.55       |
| 2 7/8"   | NUE         | 88.90 x 130.18     | 2.34       |
| 2 7/8"   | EUE         | 93.17 x 133.35     | 2.40       |
| 3 1/2"   | NUE         | 107.95 x 142.88    | 3.71       |
| 3 1/2"   | EUE         | 114.30 x 146.05    | 4.10       |
| 4"       | NUE         | 120.65 x 146.05    | 4.35       |
| 4"       | EUE         | 127.00 x 152.40    | 4.82       |
| 4 1/2"   | NUE         | 132.08 x 155.58    | 4.89       |
| 4 1/2"   | EUE         | 141.30 x 158.75    | 6.05       |
| 4 1/2"   | STC         | 127.00 x 128.75    | 5.23       |
| 4 1/2"   | LTC         | 127.00 x 177.08    | 4.15       |
| 4 1/2"   | BTC         | 127.00 x 225.42    | 4.55       |
| 5"       | STC         | 141.30 x 165.10    | 4.66       |
| 5"       | LTC         | 141.30 x 196.85    | 5.75       |
| 5"       | BTC         | 141.30 x 231.78    | 5.85       |
| 5 1/2"   | STC         | 153.67 x 171.45    | 5.23       |
| 5 1/2"   | LTC         | 153.67 x 203.20    | 6.42       |
| 5 1/2"   | BTC         | 153.67 x 234.95    | 6.36       |
| 6 5/8"   | STC         | 187.71 x 184.15    | 9.12       |
| 6 5/8"   | LTC         | 187.71 x 222.25    | 11.34      |
| 6 5/8"   | BTC         | 187.71 x 244.48    | 11.01      |
| 7"       | STC         | 194.46 x 184.15    | 8.39       |
| 7"       | LTC         | 194.46 x 228.60    | 10.89      |
| 7"       | BTC         | 194.46 x 254.00    | 10.54      |
| 7 5/8"   | STC         | 215.90 x 190.50    | 12.30      |
| 7 5/8"   | LTC         | 215.90 x 234.95    | 15.63      |
| 7 5/8"   | BTC         | 215.90 x 263.52    | 15.82      |
| 8 5/8"   | STC         | 244.47 x 196.85    | 17.15      |
| 8 5/8"   | LTC         | 244.47 x 196.85    | 17.15      |
| 8 5/8"   | BTC         | 244.47 x 269.87    | 20.87      |
| 9 5/8"   | STC         | 269.88 x 196.85    | 18.03      |
| 9 5/8"   | LTC         | 269.88 x 266.70    | 25.45      |
| 9 5/8"   | BTC         | 269.88 x 269.88    | 23.16      |
| 10 3/4"  | STC         | 298.49 x 203.20    | 20.79      |
| 10 3/4"  | BTC         | 298.49 x 269.88    | 25.75      |
| 11 3/4"  | STC         | 323.85 x 203.20    | 22.65      |
| 11 3/4"  | BTC         | 323.85 x 269.88    | 28.05      |
| 13 3/8"  | STC         | 365.125 x 203.20   | 25.68      |
| 13 3/8"  | BTC         | 365.125 x 269.88   | 31.79      |

# **Tubing & Casing Couplings**

**Duxaoil** manufactures couplings with seamless steel pipes under API 5CT quality standards.

Couplings are manufactured under requirements of tubing, casing, line pipe with diameters from 2 3/8" to 13 3/8" according to API 5CT standards.

For their production, **Duxaoil** uses CNC technology and latest generation toolkit. Every single product is controlled with certified gauges to assure dimensional attributes.



#### couplings

|          | tubing           |        |
|----------|------------------|--------|
| diameter | steel            | thread |
| 2 3/8"   | J/K55 N/L80 P110 | 8RD    |
| 2 7/8"   | J/K55 N/L80 P110 | 8RD    |
| 3 1/2"   | J/K55 N/L80 P110 | 8RD    |

| line pipe |       |          |  |  |  |
|-----------|-------|----------|--|--|--|
| diameter  | steel | thread   |  |  |  |
| 2"        | J55   | 11,5 HPP |  |  |  |
| 2 1/2"    | J55   | 8 HPP    |  |  |  |
| 3"        | J55   | 8 HPP    |  |  |  |

|          | casing           |        |
|----------|------------------|--------|
| diameter | steel            | thread |
| 5 ½"     | J/K55 N/L80 P110 | ВТС    |
| 7"       | J/K55 N/L80 P110 | втс    |
| 9 5/8"   | J/K55 N/L80 P110 | BTC    |



|            | mechanical properties |         |                  |          |  |  |  |
|------------|-----------------------|---------|------------------|----------|--|--|--|
| API grades | yield s               | trength | tensile strength | hardness |  |  |  |
|            | min PSI               | max PSI | min PSI          | max HRC  |  |  |  |
| J55        | 55.000                | 80.000  | 75.000           |          |  |  |  |
| K55        | 55.000                | 80.000  | 95.000           |          |  |  |  |
| N80        | 80.000                | 110.000 | 100.000          |          |  |  |  |
| L80        | 80.000                | 95.000  | 95.000           | 23       |  |  |  |
| L80 9cr    | 80.000                | 95.000  | 95.000           | 23       |  |  |  |
| L80 13 cr  | 80.000                | 95.000  | 95.000           | 23       |  |  |  |
| P110       | 110.000               | 140.000 | 125.000          | 25,4     |  |  |  |

| size for NPT coupling |               |             |            |            |            |  |
|-----------------------|---------------|-------------|------------|------------|------------|--|
| size (inch)           | length W (mm) | outside dia | meter (mm) | thread len | gth (mm)   |  |
|                       |               | serie 3000  | serie 6000 | serie 3000 | serie 6000 |  |
| 1/4"                  | 35            | 19          | 25         | 8.1        | 10.2       |  |
| 3/8"                  | 38            | 22          | 32         | 9.1        | 10.4       |  |
| 1/2"                  | 48            | 28          | 38         | 10.9       | 13.6       |  |
| 3/4"                  | 51            | 35          | 44         | 12.7       | 13.9       |  |
| 1"                    | 60            | 44          | 57         | 14.7       | 17.3       |  |
| 1 1/4"                | 67            | 57          | 64         | 17.0       | 18.0       |  |
| 1 1/2"                | 79            | 64          | 76         | 17.8       | 18.4       |  |
| 2"                    | 86            | 76          | 95         | 19.0       | 19.2       |  |
| 2 1/2"                | 92            | 92          | 108        | 23.6       | 28.9       |  |
| 3"                    | 108           | 108         | 127        | 25.9       | 30.5       |  |
| 4"                    | 121           | 140         | 159        | 27.7       | 33.0       |  |



# **Pup Joints**

3 1/2"

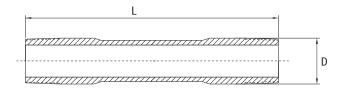
3.750

**Duxaoil** manufactures pup joint products with seamless steel pipes in J55 and N80 material grades according to API specs 5CT.

EUE pup joints are manufactured in nominal diameters of 2" and 4 1/2" with a variety of lengths ranging from 1 to 12 feet and under API 5CT standards.

For their production, **Duxaoil** uses raw material according to API 5CT standards, using CNC technology and the latest generation of toolkits. Every part is rigorously examined and tested under the most extreme working conditions.





| size for tubing round thread eue  |       |   |       |   |       |  |  |
|---|-------|---|-------|---|-------|--|--|
| size (inch) OD (inch) N° of thread form effective thread length (inch) adjustment (inch) min.le |       |   |       |   |       |  |  |
| 2 3/8"  | 2.594 | 8 | 1.703 | 2 | 0.938 |  |  |
| 2 7/8"  | 3 004 | 8 | 1 800 | 2 | 1 125 |  |  |

2.140

| diameter D (inch) | long L (feet)           | steel     |
|-------------------|-------------------------|-----------|
| 2 3/8"            | 2   4   6   8   10   12 | J55 / N80 |
| 2 7/8"            | 2   4   6   8   10   12 | J55 / N80 |
| 3 1/2"            | 2   4   6   8   10   12 | J55 / N80 |

| size for tubing round thread nu |           |                      |                                      |                                       |  |  |
|---------------------------------|-----------|----------------------|--------------------------------------|---------------------------------------|--|--|
| size (inch)                     | OD (inch) | N° of thread<br>form | effective<br>thread length<br>(inch) | hand position<br>adjustment<br>(inch) | min.length<br>of full thread<br>(inch) |  |
| 2 3/8                           | 2.375     | 10                   | 1.456                                | 2                                     | 0.725                                  |  |
| 2 7/8"                          | 2.875     | 10                   | 1.894                                | 2                                     | 1.163                                  |  |
| 3 1/2"                          | 3.500     | 10                   | 2.144                                | 2                                     | 1.413                                  |  |
| 4 1/2"                          | 4.500     | 8                    | 2.328                                | 2                                     | 1.563                                  |  |

| size min. (minimum)   opt. (optimum)   max. (maximum) |                                   |                                      |       |                                       | . (maximum) |   |      |      |      |
|---|-----------------------------------|--------------------------------------|-------|---------------------------------------|-------------|---|------|------|------|
| size (inch/mm.)                                       | nominal weight<br>non upset lb/ft | nominal weight<br>exter. upset lb/ft | grade | recommended torque<br>non upset lb/ft |             | orque recommended torque<br>ft exter. upset lb/ft |      |      |      |
|   |                                   |                                      |       | min                                   | opt         | max   | min  | opt  | max  |
| 2 3/8" / 60.3 mm                                      | 4.60                              | 4.70                                 | J-55  | 550                                   | 730         | 910   | 970  | 1290 | 1610 |
|   | 4.60                              | 4.70                                 | N-80  | 770                                   | 1020        | 1350  | 1350 | 1800 | 2250 |
| 2 7/8" / 73.0 mm                                      | 6.40                              | 6.50                                 | J-55  | 790                                   | 1050        | 1310  | 1240 | 1650 | 2060 |
|   | 6.40                              | 6.50                                 | N-80  | 1100                                  | 1470        | 1840  | 1730 | 2300 | 2880 |
| 3 1/2" - 88.9 mm                                      | 9.20                              | 9.30                                 | J-55  | 1110                                  | 148/0       | 1850  | 1710 | 2280 | 2850 |
|   | 9.20                              | 9.30                                 | L-80  | 1520                                  | 2030        | 2540  | 2270 | 3030 | 3790 |
|   | 9.20                              | 9.30                                 | N-80  | 1550                                  | 2070        | 2590  | 2400 | 3200 | 4000 |

1.375

### **Xo Crossovers**



**Duxaoil** manufactures forged adapters and crossovers, utilizing high quality steel. These are built with integral threaded and welded ends. Crossovers for casing in all possible size combinations used in oilfield applications are also produced.

| xo crossover size |             |          |          |       |  |
|-------------------|-------------|----------|----------|-------|--|
| size              | long W (mm) | OD1 (mm) | OD2 (mm) | grade |  |
| 5 ½" x 2"         | 305         | 139.7    | 60.3     | J55   |  |
| 5 1/2" x 2 7/8"   | 305         | 139.7    | 78.58    | J55   |  |
| 5 1/2" x 3 1/2"   | 305         | 139.7    | 95.25    | J55   |  |
| 7" x 2"           | 305         | 177.8    | 60.3     | J55   |  |
| 7" x 2 7/8"       | 305         | 177.8    | 78.58    | J55   |  |
| 7" x 3 1/2"       | 305         | 177.8    | 95.25    | J55   |  |
| 7" x 5 1/2"       | 305         | 177.8    | 139.7    | J55   |  |
| 9 5/8" x 5 1/2"   | 305         | 244.5    | 139.7    | J55   |  |
| 9 5/8" x 7"       | 305         | 244.5    | 177.8    | J55   |  |

## **Blast Joint**



The blast joint is used to protect the tubing string against the "gas jet" abrasive effect when positioned in front of the perforations.

**Duxaoil** blast joint are made of two steel types:

- 1. Integrally, p110 steel threaded male/female.
- 2. N80 steel with sprayed metal protection threaded male/male with coupling.

Lengths available in 2,4, 6, 8, 10, 12 and 20 feet.

| size of API blast joint |                         |             |             |  |  |  |
|-------------------------|-------------------------|-------------|-------------|--|--|--|
| diameter                | size (ODxL) mm          | thread type | weight (kg) |  |  |  |
| 2 3/8"                  | 3.063/77.8 x 1.995/50.7 | EUE MxF     | 4.6         |  |  |  |
| 2 7/8"                  | 3.662/93.2 x 2.441/62   | EUE MxF     | 6.5         |  |  |  |
| 3 1/2"                  | 4.5/114.3 x 2.992/76    | EUE MxF     | 9.3         |  |  |  |



# **Customized Machining Solutions**Precision Parts Tailored to Your Need

Duxaoil Texas LLC offers customized machining services tailored to your unique needs. Our state-of-the-art machinery and experienced team of machinists allow us to provide precision machining solutions for a wide range of industries.

From small parts to medium-sized components, we have the capability to create customized parts to your exact specifications. Our team will work with you to understand your needs and requirements, and develop a customized solution that meets your specific needs.



#### Our range of custom machining capabilities includes but is not limited to:

- Turning: We have the ability to turn parts up to 14 inches in diameter and up to 48 inches in length.
- Drilling and Tapping: We can drill and tap holes in a wide range of sizes and materials.
- Threading: We offer threading capabilities with both single-point threading and cold rolling processes, providing you with a range of options for creating threaded components for the oil and gas.

We can provide feedback on design improvements and work with you to ensure that your final product meets your exact needs. We also offer 3D printing capabilities, allowing us to create functional prototypes quickly and efficiently.

Our goal is to provide our customers with high-quality, customized parts that meet their specific needs.

- Saw Cutting: We offer saw-cutting capabilities for different materials, allowing us to create precise cuts for your custom parts.
- Part Marking: We can provide laser part marking services to label your parts with part numbers, logos, or other identifying information as needed.
- Prototyping: We offer prototyping services to help you develop and test your designs before moving to production. Our team can work with you to refine your designs and create physical sample versions for testing and improvement.

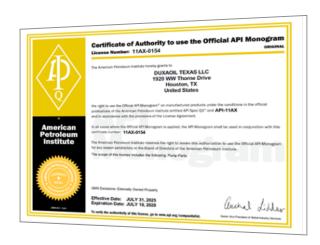
We are committed to providing excellent customer service and delivering projects on time and within budget.

Contact us today to discuss your customized machining needs and to learn more about how our team can help bring your project to life.

#### **International Certifications**









# **Introducing Our Dimensional Control and Recertification Lab Precision and Expertise at Your Service**



**Duxaoil** is proud to offer our very own laboratory services dedicated to dimensional control, thread certification, and attribute control equipment.

Our commitment to quality and precision is evident in the use of top-of-the-line **Mitutoyo** and **Gagemaker** equipment, enabling us to provide highly specialized measurements and thread control services for a diverse range of industries:

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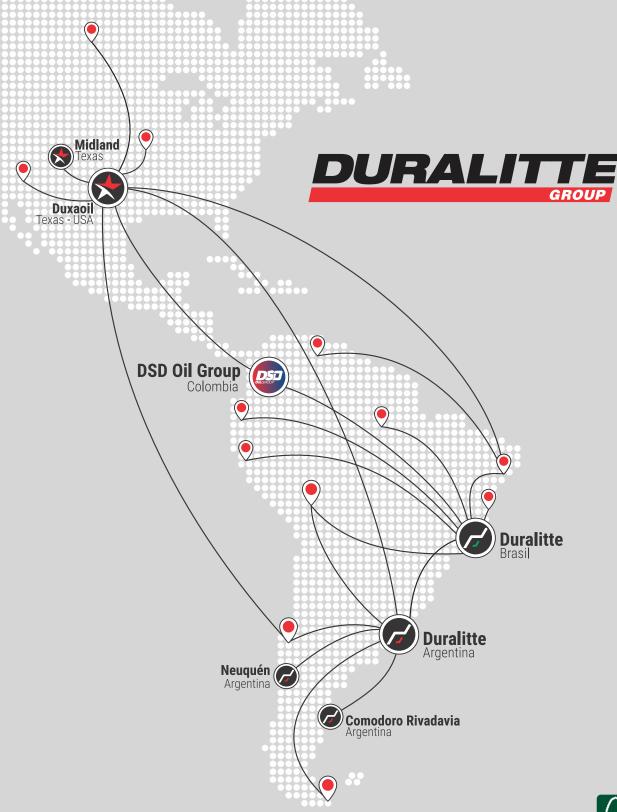
Additionally, we offer a full range of thread gauge rectification services, and as an **authorized distributor for the Southern Cone** of the leading companies **Gagemaker** and **PMC Lonestar**, we are confident in our ability to provide exceptional service and products to our valued customers.

SUPPORTING COMPANIES













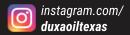
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